

LOCTITE®

Structural Adhesives

Aerospace Product Selector Guide



Henkel

Qualified to major aerospace specifications:
LOCTITE metal & honeycomb bonding products

Fully developed metal & honeycomb solutions

How to identify a technically advanced metal & honeycomb bonding solution? Just ask if it offers very low weight, high fatigue resistance, maximum durability and significant production costs savings. If it does, this is a LOCTITE solution.

In the honeycomb and metal assembly segment, Henkel offers metal bonding films for original construction and repair qualified to all major aerospace specifications. LOCTITE films are one component, heat curing thin film adhesives. Materials are specifically designed for maximum durability, high strength and toughness with temperature resistance designed for their operating environment

The LOCTITE portfolio of metal bonding films is broad and addresses many needs of customer applications. LOCTITE has products covering service temperatures from 250 °F / 121 °C to 550 °F / 288 °C and will bond to chemically treated metallic substrates.

Why choose LOCTITE metal & honeycomb solutions?

- › Improved toughness
- › Excellent resistance to high temperatures
- › Good tack and drape
- › Good reticulation
- › Excellent adhesion to aluminum and composite substrates

LOCTITE metal & honeycomb bonding:
Facts at a glance

LOCTITE metal and honeycomb film key features

- › Pre-catalyzed, no mixing or measuring
- › Typical thicknesses range from 5 mils to 15 mils (0.1 – 0.4 mm)
- › More durable bonds
- › Controlled flow
- › Ability to reticulate
- › Long out time

Key factors to consider when choosing the right LOCTITE product for metal & honeycomb bonding

- › Substrate preparation
- › Operating temperature requirements
- › Operating environment
- › Part size and shape
- › Bond joint design
- › Strength requirements (peel or shear)

When structural integrity matters:
**LOCTITE composite bonding
and repair film adhesives**

Concerning critical aircraft components, some questions might come up

In order to preserve the structural integrity of critical aircraft components, manufacturers need the right adhesives to bond composite sub-components with excellent chemical resistance and extraordinary mechanical performance.

Henkel gives a strong answer: LOCTITE composite bonding adhesives

LOCTITE products for composite bonding fulfill all these requirements and allow engineers to create efficient structures. No fasteners are needed. They offer lower adherent thickness, let you take advantage of stiffness properties of composites and provide a separation of dissimilar materials.

Why choose LOCTITE composite bonding adhesives?

- › Good environmental resistance
- › Improved toughness
- › Bond line thickness control
- › Good tack and drape
- › Excellent adhesion to composite substrates

LOCTITE composite bonding adhesives:
Facts at a glance

LOCTITE composite bonding adhesives key features:

- › High temperature service
 - › Compatibility with aerospace prepreg systems
 - › Good wetting of composite surfaces
 - › High mechanical performance
- › Toughness tailorable to requirements
 - › Variations in form: thickness or weight
 - › Excellent chemical resistance

Key factors to consider when choosing the right LOCTITE composite bonding adhesive

Light weight, high stiffness and optimum load transfer:

LOCTITE syntactic materials for structural sandwich panel, core filling, splicing and abrasion resistance

Want to have optimum stiffness, load transfer and easier formability?

With LOCTITE structural syntactic materials, Henkel provides the right choice for structural and low density sandwich panels. Applications include low density panel stiffening, minimum gauge stiffened panels, and sandwich panel edge build-up. They offer maximum structural performance, high impact resistance, high panel strength – and, of course, an optimum stiffness to weight. The products are non-expanding films supplied in a range of thicknesses.

LOCTITE core splice and expanding materials meet your needs

Our high performance core splices are used to obtain a uniform load transfer from one section of core to another before being bonded on the assembly line. They enable filling the gap up to the skin surface. This process also serves as a method of preventing moisture ingress in honeycomb-stiffened parts through the core splice joint.

As foaming films, LOCTITE materials expand during heat cure up to 2 – 3 times their original size. They offer excellent slump resistance and exothermic properties, being ideal for thick splices, deep core filling or co-cure conditions – and are easier to insert into core gaps, improving productivity.

Materials for improved abrasion resistance

Henkel's abradable materials ensure that today's aircraft engines can operate at maximum efficiency. They provide a rub strip for jet engine compressor blades combining high erosion resistance with low abrasion at low density. Materials are available for OEM installation and for repair and maintenance to ensure the fleet is always operational.

Why choose LOCTITE syntactics, core fill and abradable materials?

High-end protection for sensitive surfaces:
LOCTITE primers

Once a surface has been etched, it needs protection

One of the main reasons for priming is to prevent corrosion of the part. The etched metal surface is “active” and ready to be bonded. The oxide layer from the cleaning and etching process is sensitive to decay. Priming protects and preserves the oxide, and allows you to store metal for later use.

LOCTITE primers care and protect perfectly

Created for a broad application range, LOCTITE primers are designed to promote adhesion, provide corrosion protection and improve bond joint long term durability. And of course, they are available in ozone-safe (non-CFC), solvent-based and solvent-free formulations.

Why choose LOCTITE primers?

- › Enhance adhesion
- › Eliminate cobwebbing
- › Excellent resistance to chemicals
- › Corrosion protection

LOCTITE primers:
Facts at a glance

LOCTITE primers key features

- › Spray or brush applications
- › Improves production rates
- › Excellent storage and out time stability
- › Primer reactivation not required for second-stage bonding

Key factors to consider when choosing the right LOCTITE primer

- › Temperature resistance
- › Adhesion to different substrates
- › Chemical resistance
- › Product safety of reactive hotmelts

Prim

LOCTITE®
BONDERITE®
TECHNOMELT®
TEROSON®
AQUENCE®

AT5003015 V3

NORTH AMERICA

Henkel Corporation Aerospace

P. O. Box 312
2850 Willow Pass Road
Bay Point, CA 94565
United States
Tel.: +1.925.458.8000
Fax: +1.925.458.8030

LATIN AMERICA

Henkel Brazil Ltda

Rua Karl Huller, 136
Diadema – SP
Brazil
09941-410
Tel.: +55.11.3205.8955

Henkel Mexicana

Boulevard Magnocentro No.8 Piso 2
Centro Urbano Interlomas
52760 Huixquilucan
Edo. De México
Tel.: +52.55.33.00.30.00

EUROPE

Henkel Nederland B.V.

Brugwal 11
3432 NZ Nieuwegein
Netherlands
Tel.: +31.30.6073.911
Fax: +31.30.6054.457

Henkel AG & Co. KGaA

Aerospace